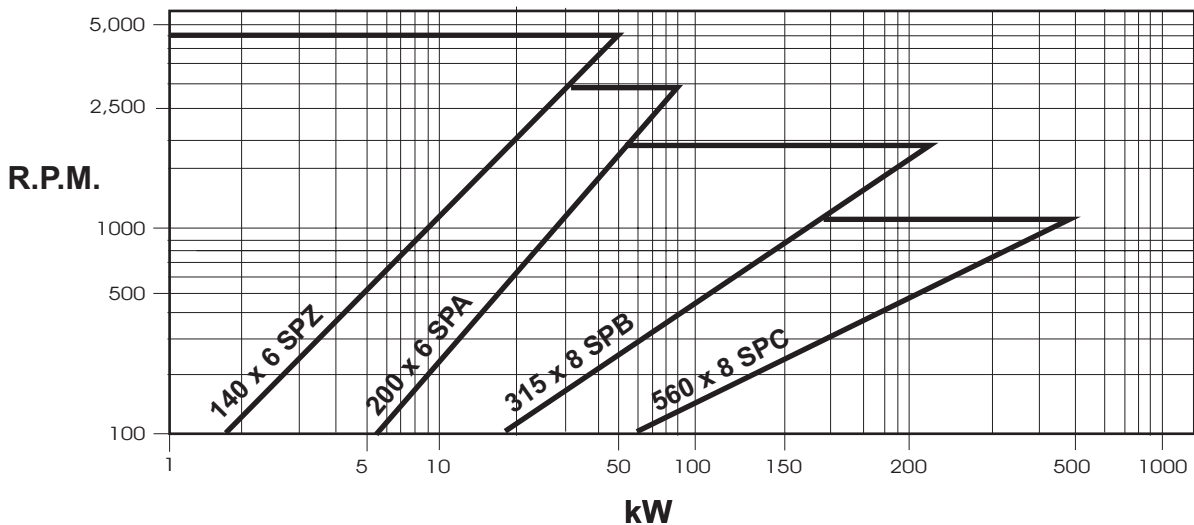


Vee Pulleys & Belt Drives



The Standard Vee Belt drives have been around for more than 50 years. It is used in machines through out industry and is one of the most recognised belt drives ever made. The SPA, SPB, SPC & SPZ series are the new and improved version of Vee Belt drives. It is capable of greater power than the standard A, B, C & D section thus giving you a more compact drive. For further information or help in selecting a drive contact Naismith Engineering.



Identifying a Vee Pulley

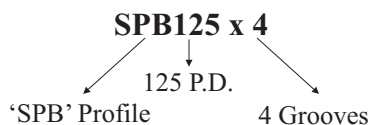
To identify a Vee Pulley the following information must be known:

Belt Profile: This is worked out by measuring the cross section of the belt and referring to pages 15 to 20.

Naismith Engineering stock the pulley profiles of 'SPZ', 'SPB', 'SPC', and 'SPA'.

Grooves: Number of Grooves

P.D.: The pitch diameter of the pulley



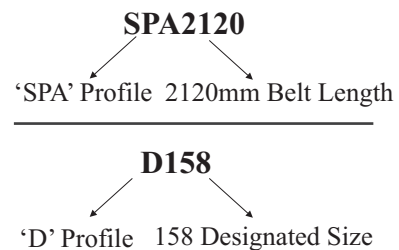
Identifying a Vee Belt

To identify a Vee Belt the following information must be known:

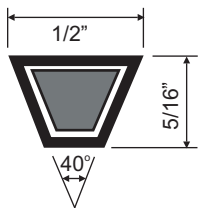
Belt Sizes: This is worked out by measuring the cross section of the belt and referring to pages 15 to 20.

Naismith Engineering stock the belt profiles of 'SPZ', 'SPB', 'SPC', 'SPA', 'A', 'B', 'C', 'D' and 'M'.

Pitch Length: The pitch length of the belt expressed in millimetres for 'SPZ', 'SPB', 'SPC' & 'SPA'. However 'A', 'B', 'C', 'D', and 'M' are purely a size designation.



'A' Section Vee Belts

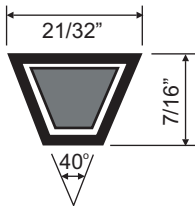


Stock No.	Pitch Length
A-18	490.0
A-19	517.0
A-20	540.0
A-21	570.0
A-22	590.0
A-23	620.0
A-24	640.0
A-25	670.0
A-26	700.0
A-27	720.0
A-28	740.0
A-29	770.0
A-30	790.0
A-31	820.0
A-32	850.0
A-33	870.0
A-34	890.0
A-35	920.0
A-36	950.0
A-37	970.0
A-38	990.0
A-39	1020.0
A-40	1050.0
A-41	1070.0
A-42	1100.0
A-43	1130.0
A-44	1150.0
A-45	1180.0
A-46	1200.0
A-47	1230.0
A-48	1250.0
A-49	1280.0
A-50	1300.0
A-51	1330.0
A-52	1360.0
A-53	1380.0
A-54	1410.0
A-55	1430.0
A-56	1460.0
A-57	1480.0
A-58	1510.0
A-59	1530.0
A-60	1550.0

Stock No.	Pitch Length
A-61	1580.0
A-62	1610.0
A-63	1640.0
A-64	1660.0
A-65	1690.0
A-66	1710.0
A-67	1740.0
A-68	1750.0
A-69	1790.0
A-70	1810.0
A-71	1840.0
A-72	1860.0
A-73	1890.0
A-74	1920.0
A-75	1940.0
A-76	1960.0
A-77	1990.0
A-78	2020.0
A-79	2050.0
A-80	2070.0
A-81	2090.0
A-82	2120.0
A-83	2140.0
A-84	2170.0
A-85	2200.0
A-86	2220.0
A-87	2240.0
A-88	2270.0
A-89	2300.0
A-90	2320.0
A-91	2340.0
A-92	2370.0
A-93	2400.0
A-94	2420.0
A-95	2450.0
A-96	2480.0
A-97	2500.0
A-98	2520.0
A-99	2550.0
A 100	2570.0
A 102	2620.0
A 105	2700.0
A 108	2780.0

Stock No.	Pitch Length
A 110	2830.0
A 112	2880.0
A 115	2950.0
A 116	2980.0
A 120	3080.0
A 124	3190.0
A 127	3210.0
A 128	3290.0
A 132	3390.0
A 134	3435.0
A 136	3480.0
A 140	3590.0
A 144	3690.0
A 150	3840.0
A 154	3940.0
A 158	4040.0
A 173	4430.0
A 175	4480.0
A 197	5040.0

'B' Section Vee Belts

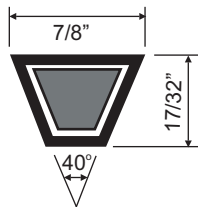


Stock No.	Pitch Length
B-22	595.0
B-22.5	610.0
B-23	625.0
B-24	650.0
B-25	680.0
B-26	700.0
B-27	730.0
B-28	750.0
B-29	770.0
B-30	800.0
B-31	830.0
B-32	850.0
B-33	880.0
B-34	910.0
B-35	930.0
B-36	960.0
B-37	980.0
B-38	1000.0
B-39	1030.0
B-40	1060.0
B-41	1080.0
B-42	1100.0
B-43	1130.0
B-44	1160.0
B-45	1180.0
B-46	1210.0
B-47	1240.0
B-48	1260.0
B-49	1290.0
B-50	1310.0
B-51	1340.0
B-52	1370.0
B-53	1390.0
B-54	1410.0
B-55	1440.0
B-56	1460.0
B-57	1490.0
B-58	1510.0
B-59	1540.0
B-60	1560.0
B-61	1590.0
B-62	1620.0
B-63	1640.0
B-64	1670.0

Stock No.	Pitch Length
B-65	1690.0
B-66	1720.0
B-67	1740.0
B-68	1760.0
B-69	1790.0
B-70	1820.0
B-71	1850.0
B-72	1870.0
B-73	1900.0
B-74	1920.0
B-75	1950.0
B-76	1970.0
B-77	2000.0
B-78	2020.0
B-79	2050.0
B-80	2070.0
B-81	2100.0
B-82	2130.0
B-83	2150.0
B-84	2180.0
B-85	2200.0
B-86	2220.0
B-87	2250.0
B-88	2280.0
B-89	2300.0
B-90	2330.0
B-91	2350.0
B-92	2370.0
B-93	2400.0
B-94	2430.0
B-95	2460.0
B-96	2480.0
B-97	2500.0
B-98	2530.0
B-99	2560.0
B100	2580.0
B101	2610.0
B103	2660.0
B105	2700.0
B106	2730.0
B107	2760.0
B108	2790.0
B110	2840.0
B112	2890.0

Stock No.	Pitch Length
B114	2940.0
B115	2960.0
B116	2990.0
B117	3010.0
B118	3030.0
B120	3090.0
B124	3200.0
B126	3240.0
B128	3290.0
B131	3370.0
B132	3390.0
B136	3500.0
B140	3600.0
B144	3700.0
B146	3750.0
B152	3900.0
B158	4060.0
B162	4160.0
B166	4260.0
B168	4310.0
B173	4430.0
B180	4610.0
B184	4710.0
B187	4790.0
B193	4950.0
B195	5000.0
B204	5220.0
B210	5370.0
B240	6140.0
B270	6900.0
B276	7025.0
B300	7660.0

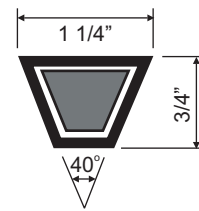
'C' & 'D' Section Vee Belts



"C" Section

Stock No.	Pitch Length
C-40	1070.0
C-42	1120.0
C-43	1150.0
C-44	1180.0
C-45	1200.0
C-46	1230.0
C-48	1280.0
C-51	1350.0
C-52	1380.0
C-54	1430.0
C-55	1450.0
C-56	1480.0
C-57	1500.0
C-59	1560.0
C-60	1580.0
C-61	1600.0
C-63	1650.0
C-65	1700.0
C-68	1780.0
C-70	1830.0
C-71	1860.0
C-72	1880.0
C-74	1930.0
C-75	1950.0
C-76	1980.0
C-78	2040.0
C-80	2080.0
C-81	2110.0
C-83	2160.0
C-84	2190.0
C-85	2200.0
C-87	2260.0
C-88	2290.0
C-90	2340.0
C-92	2390.0
C-93	2420.0
C-95	2470.0
C-96	2490.0
C-97	2520.0
C-99	2570.0
C100	2600.0
C101	2620.0
C105	2720.0
C108	2800.0

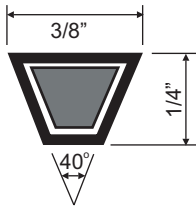
Stock No.	Pitch Length
C110	2850.0
C112	2900.0
C116	3000.0
C120	3100.0
C124	3210.0
C125	3230.0
C128	3310.0
C132	3410.0
C136	3510.0
C140	3610.0
C144	3710.0
C146	3760.0
C152	3910.0
C158	4060.0
C162	4160.0
C168	4320.0
C173	4450.0
C180	4630.0
C195	5010.0
C204	5230.0
C210	5380.0
C216	5530.0
C228	5840.0
C238	6090.0
C240	6150.0
C268	6850.0
C270	6910.0
C300	7680.0
C330	8440.0



"D" Section

Stock No.	Pitch Length
D101	2640.0
D120	3130.0
D128	3330.0
D158	4080.0
D162	4190.0
D173	4470.0
D180	4650.0
D195	5030.0
D210	5400.0
D240	6170.0
D250	6420.0
D270	6940.0
D300	7690.0
D360	9220.0

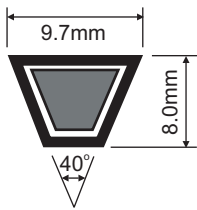
'M' Section Vee Belts



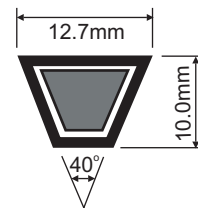
Stock No.	Pitch Length
M-9.5	260.0
M-13.5	370.0
M-15.5	410.0
M-17.5	470.0
M-18	480.0
M-18.5	495.0
M-19	508.0
M-20	530.0
M-20.5	540.0
M-21	560.0
M-21.5	573.0
M-22	590.0
M-22.5	603.0
M-23	610.0
M-23.5	625.0
M-24	635.0
M-25	660.0
M-26	680.0
M-26.5	690.0
M-27	700.0
M-28	730.0
M-29	760.0
M-30	780.0
M-30.5	800.0
M-31	810.0
M-32	840.0
M-33	860.0
M-34	890.0
M-35	920.0
M-36	940.0
M-37	960.0

Stock No.	Pitch Length
M-38	990.0
M-39	1010.0
M-40	1040.0
M-41	1060.0
M-42	1080.0
M-43	1120.0
M-44	1140.0
M-45	1170.0
M-46	1190.0
M-47	1220.0
M-48	1240.0
M-49	1245.0
M-50	1290.0
M-51	1320.0
M-52	1350.0
M-53	1370.0
M-54	1400.0
M-55	1420.0
M-56	1450.0
M-57	1475.0
M-60	1540.0
M-61	1570.0
M-63	1630.0
M-65	1680.0
M-68	1750.0
M-75	1930.0
M-90	2310.0

'SPZ' & 'SPA' Section Vee Belts



"SPZ" Section



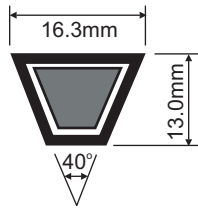
"SPA" Section

Stock No.	Pitch Length
SPZ-630	630.0
SPZ-670	670.0
SPZ-710	710.0
SPZ-760	760.0
SPZ-800	800.0
SPZ-850	850.0
SPZ-875	875.0
SPZ-900	900.0
SPZ-940	940.0
SPZ-950	950.0
SPZ1000	1000.0
SPZ1010	1010.0
SPZ1080	1080.0
SPZ1140	1140.0
SPZ1200	1200.0
SPZ1240	1240.0
SPZ1250	1250.0
SPZ1270	1270.0
SPZ1320	1320.0
SPZ1340	1340.0
SPZ1400	1400.0
SPZ1420	1420.0
SPZ1470	1470.0
SPZ1500	1500.0
SPZ1520	1520.0
SPZ1560	1560.0
SPZ1600	1600.0
SPZ1650	1650.0
SPZ1700	1700.0
SPZ1800	1800.0
SPZ1850	1850.0
SPZ1900	1900.0

Stock No.	Pitch Length
SPZ2000	2000.0
SPZ2030	2030.0
SPZ2120	2120.0
SPZ2160	2160.0
SPZ2280	2280.0
SPZ2410	2410.0
SPZ2540	2540.0
SPZ2690	2690.0
SPZ2800	2800.0
SPZ2840	2840.0
SPZ2990	2990.0
SPZ3150	3150.0
SPZ3170	3170.0
SPZ3350	3350.0
SPZ3550	3550.0

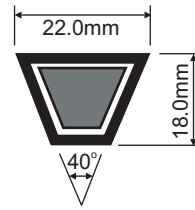
Stock No.	Pitch Length
SPA-800	800.0
SPA-850	850.0
SPA-900	900.0
SPA-950	950.0
SPA1000	1000.0
SPA1060	1060.0
SPA1120	1120.0
SPA1180	1180.0
SPA1250	1250.0
SPA1320	1320.0
SPA1360	1360.0
SPA1400	1400.0
SPA1500	1500.0
SPA1600	1600.0
SPA1700	1700.0
SPA1800	1800.0
SPA1900	1900.0
SPA2000	2000.0
SPA2120	2120.0
SPA2240	2240.0
SPA2360	2360.0
SPA2500	2500.0
SPA2650	2650.0
SPA2800	2800.0
SPA3000	3000.0
SPA3150	3150.0
SPA3350	3350.0
SPA3550	3550.0
SPA3750	3750.0
SPA4000	4000.0
SPA4250	4250.0
SPA4500	4500.0

'SPB' & 'SPC' Section Vee Belts



"SPB" Section

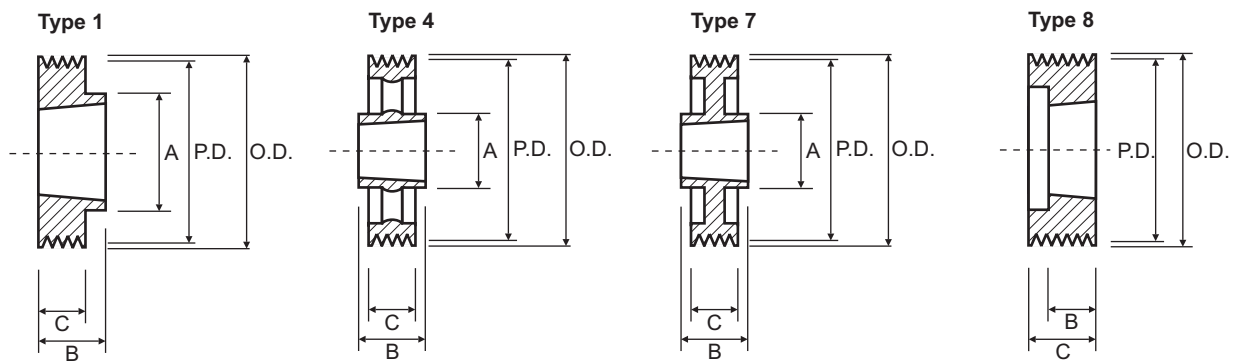
Stock No.	Pitch Length
SPB1260	1260.0
SPB1320	1320.0
SPB1340	1340.0
SPB1410	1410.0
SPB1500	1500.0
SPB1590	1590.0
SPB1600	1600.0
SPB1690	1690.0
SPB1700	1700.0
SPB1800	1800.0
SPB1900	1900.0
SPB2000	2000.0
SPB2020	2020.0
SPB2120	2120.0
SPB2150	2150.0
SPB2240	2240.0
SPB2280	2280.0
SPB2360	2360.0
SPB2410	2410.0
SPB2500	2500.0
SPB2530	2530.0
SPB2650	2650.0
SPB2680	2680.0
SPB2800	2800.0
SPB2840	2840.0
SPB2990	2990.0
SPB3000	3000.0
SPB3150	3150.0
SPB3170	3170.0
SPB3340	3340.0
SPB3350	3350.0
SPB3550	3550.0



"SPC" Section

Stock No.	Pitch Length
SPC2000	2000.0
SPC2120	2120.0
SPC2240	2240.0
SPC2360	2360.0
SPC2500	2500.0
SPC2650	2650.0
SPC2800	2800.0
SPC3000	3000.0
SPC3150	3150.0
SPC3350	3350.0
SPC3550	3550.0
SPC3750	3750.0
SPC4000	4000.0
SPC4250	4250.0
SPC4500	4500.0
SPC4750	4750.0
SPC5000	5000.0
SPC5300	5300.0
SPC5600	5600.0
SPC6000	6000.0
SPC6300	6300.0
SPC6700	6700.0
SPC7100	7100.0

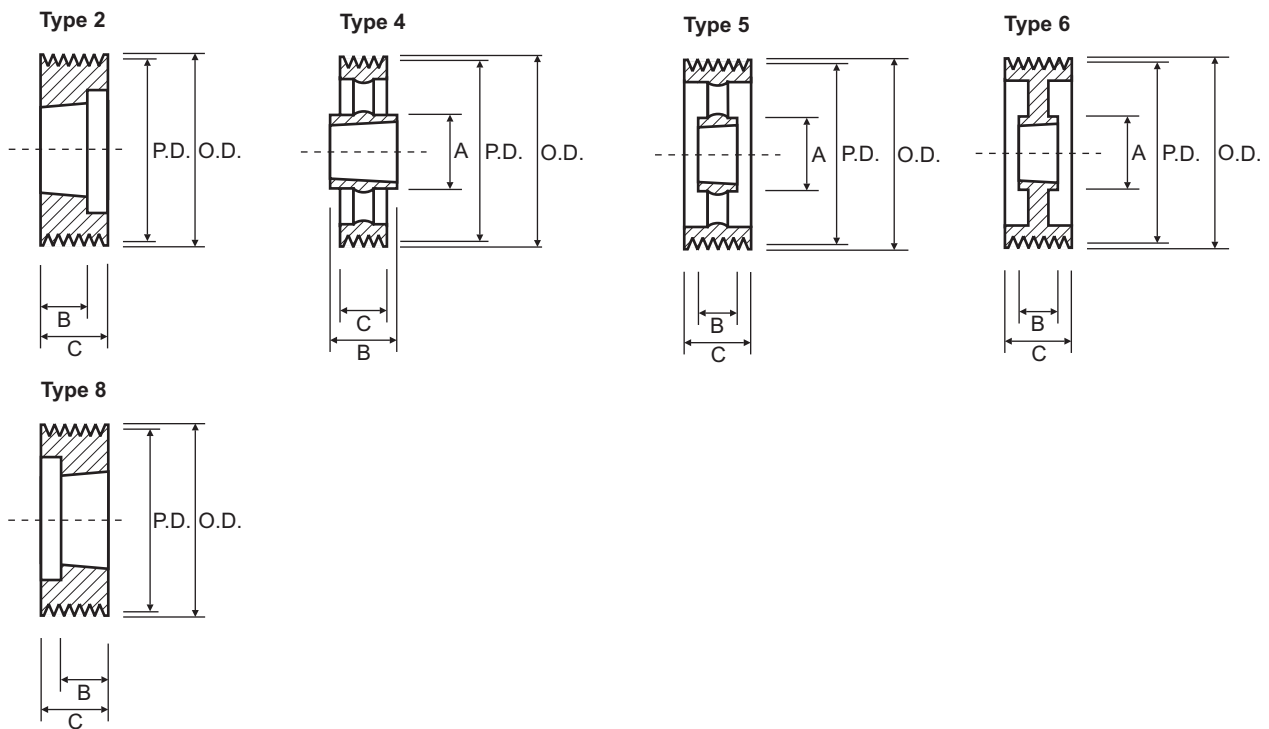
SPZ Taper Bore Vee Pulleys 1 & 2 Groove



1 Groove						2 Groove					
Part No.	O.D.	Type	Bush	C = 16.0		Part No.	O.D.	Type	Bush	C = 28.0	
				A	B					A	B
SPZ-56mm x 1	60.0	1	1008	60.0	37.0	SPZ-56mm x 2	60.0	8	1108	-	22.0
SPZ-60mm x 1	64.0	1	1008	58.0	22.0	SPZ-60mm x 2	64.0	8	1108	-	22.0
SPZ-63mm x 1	67.0	1	1108	56.0	22.0	SPZ-63mm x 2	67.0	8	1108	-	22.0
SPZ-67mm x 1	71.0	1	1108	60.0	22.0	SPZ-67mm x 2	71.0	8	1108	-	22.0
SPZ-71mm x 1	75.0	1	1108	60.0	22.0	SPZ-71mm x 2	75.0	8	1108	-	22.0
SPZ-75mm x 1	79.0	1	1108	60.0	22.0	SPZ-75mm x 2	79.0	8	1210	-	25.0
SPZ-80mm x 1	84.0	1	1210	75.0	25.0	SPZ-80mm x 2	84.0	8	1210	-	25.0
SPZ-85mm x 1	89.0	1	1210	80.0	25.0	SPZ-85mm x 2	89.0	8	1610	-	25.0
SPZ-90mm x 1	94.0	1	1210	80.0	25.0	SPZ-90mm x 2	94.0	8	1610	-	25.0
SPZ-95mm x 1	99.0	1	1210	85.0	25.0	SPZ-95mm x 2	99.0	8	1610	-	25.0
SPZ100mm x 1	104.0	1	1210	85.0	25.0	SPZ100mm x 2	104.0	8	1610	-	25.0
SPZ106mm x 1	110.0	1	1610	92.0	25.0	SPZ106mm x 2	110.0	8	1610	-	25.0
SPZ112mm x 1	116.0	1	1610	92.0	25.0	SPZ112mm x 2	116.0	8	1610	-	25.0
SPZ118mm x 1	122.0	1	1610	92.0	25.0	SPZ118mm x 2	122.0	8	1610	-	25.0
SPZ125mm x 1	129.0	1	1610	92.0	25.0	SPZ125mm x 2	129.0	8	1610	-	25.0
SPZ132mm x 1	136.0	1	1610	92.0	25.0	SPZ132mm x 2	136.0	8	1610	-	25.0
SPZ140mm x 1	144.0	1	1610	92.0	25.0	SPZ140mm x 2	144.0	8	1610	-	25.0
SPZ150mm x 1	154.0	1	1610	92.0	25.0	SPZ150mm x 2	154.0	1	2012	112.0	32.0
SPZ160mm x 1	164.0	1	1610	92.0	25.0	SPZ160mm x 2	164.0	1	2012	112.0	32.0
SPZ180mm x 1	184.0	1	1610	92.0	25.0	SPZ180mm x 2	184.0	1	2012	112.0	32.0
SPZ200mm x 1	204.0	7	2012	112.0	32.0	SPZ200mm x 2	204.0	7	2012	112.0	32.0
SPZ224mm x 1	228.0	7	2012	112.0	32.0	SPZ224mm x 2	228.0	7	2012	112.0	32.0
SPZ250mm x 1	254.0	4	2012	112.0	32.0	SPZ250mm x 2	254.0	4	2012	112.0	32.0
SPZ280mm x 1	284.0	4	2012	112.0	32.0	SPZ280mm x 2	284.0	4	2012	112.0	32.0
SPZ315mm x 1	319.0	4	2012	112.0	32.0	SPZ315mm x 2	319.0	4	2012	112.0	32.0
SPZ355mm x 1	359.0	4	2012	112.0	32.0	SPZ355mm x 2	359.0	4	2012	112.0	32.0

P.D. = O.D. - 4mm

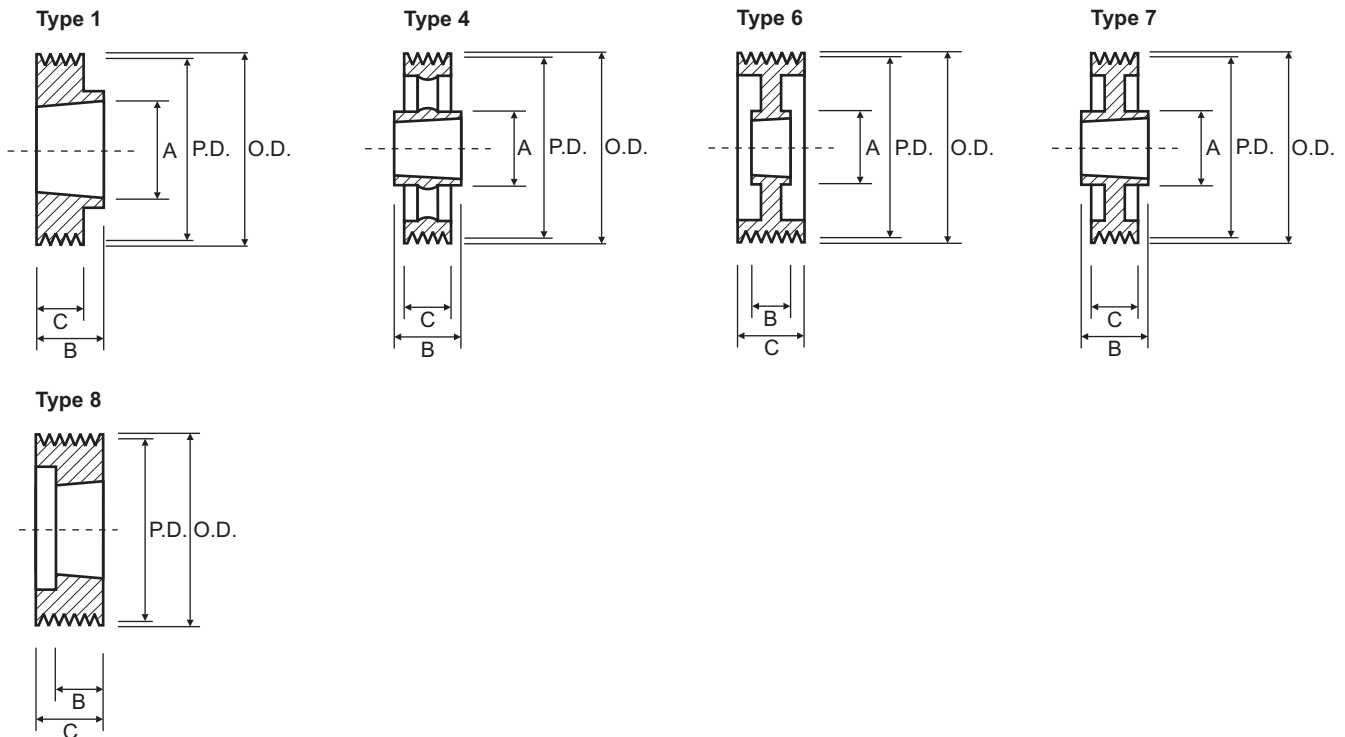
SPZ Taper Bore Vee Pulleys 3 & 4 Groove



3 Groove						4 Groove					
Part No.	O.D.	Type	Bush	C = 40.0		Part No.	O.D.	Type	Bush	C = 52.0	
				A	B					A	B
SPZ-63mm x 3	67.0	8	1108	-	22.0	SPZ-80mm x 4	84.0	8	1210	-	25.0
SPZ-67mm x 3	71.0	8	1108	-	22.0	SPZ-85mm x 4	89.0	8	1610	-	25.0
SPZ-71mm x 3	75.0	8	1108	-	22.0	SPZ-90mm x 4	94.0	8	1610	-	25.0
SPZ-75mm x 3	79.0	8	1210	-	25.0	SPZ-95mm x 4	99.0	8	1610	-	25.0
SPZ-80mm x 3	84.0	8	1210	-	25.0	SPZ100mm x 4	104.0	8	1610	-	25.0
SPZ-85mm x 3	89.0	8	1610	-	25.0	SPZ106mm x 4	110.0	8	1610	-	25.0
SPZ-90mm x 3	94.0	8	1610	-	25.0	SPZ112mm x 4	116.0	8	2012	-	32.0
SPZ-95mm x 3	99.0	8	1610	-	25.0	SPZ118mm x 4	122.0	8	2012	-	32.0
SPZ100mm x 3	104.0	8	1610	-	25.0	SPZ125mm x 4	129.0	2	2012	-	32.0
SPZ106mm x 3	110.0	8	1610	-	25.0	SPZ132mm x 4	136.0	2	2012	-	32.0
SPZ112mm x 3	116.0	8	1610	-	32.0	SPZ140mm x 4	144.0	2	2012	-	32.0
SPZ118mm x 3	122.0	8	2012	-	32.0	SPZ150mm x 4	154.0	2	2517	-	45.0
SPZ125mm x 3	129.0	2	2012	-	32.0	SPZ160mm x 4	164.0	2	2517	-	45.0
SPZ132mm x 3	136.0	2	2012	-	32.0	SPZ180mm x 4	184.0	2	2517	-	45.0
SPZ140mm x 3	144.0	2	2012	-	32.0	SPZ200mm x 4	204.0	6	2517	124.0	45.0
SPZ150mm x 3	154.0	2	2012	-	32.0	SPZ224mm x 4	228.0	6	2517	124.0	45.0
SPZ160mm x 3	164.0	2	2012	-	32.0	SPZ250mm x 4	254.0	5	2517	124.0	45.0
SPZ180mm x 3	184.0	2	2012	-	32.0	SPZ280mm x 4	284.0	5	2517	124.0	45.0
SPZ200mm x 3	204.0	6	2012	112.0	32.0	SPZ315mm x 4	319.0	5	2517	124.0	45.0
SPZ224mm x 3	228.0	6	2012	112.0	32.0	SPZ355mm x 4	359.0	5	2517	124.0	45.0
SPZ250mm x 3	254.0	5	2012	112.0	32.0						
SPZ280mm x 3	284.0	4	2012	124.0	45.0						
SPZ315mm x 3	319.0	4	2012	124.0	45.0						
SPZ355mm x 3	359.0	4	2517	124.0	45.0						

P.D. = O.D. - 4mm

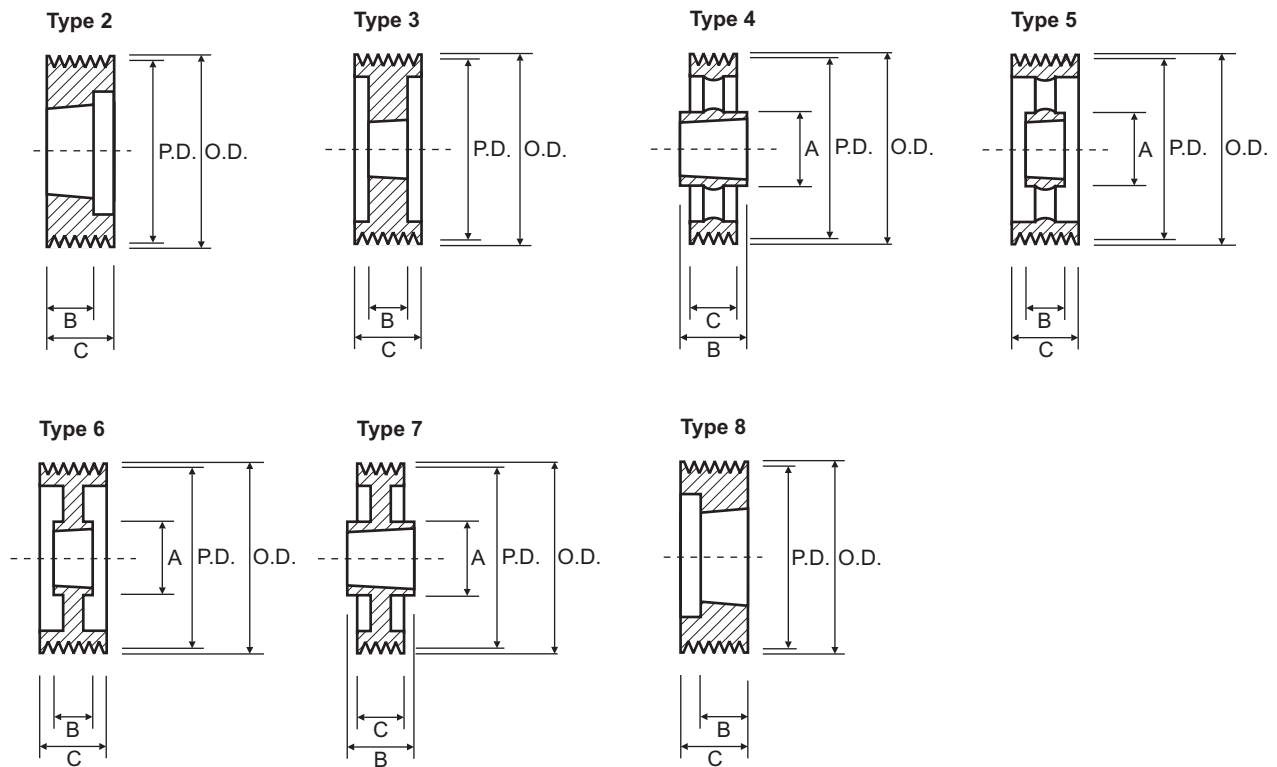
SPA Taper Bore Vee Pulleys 1 & 2 Groove



1 Groove						2 Groove					
Part No.	O.D.	Type	Bush	C = 20.0		Part No.	O.D.	Type	Bush	C = 35.0	
				A	B					A	B
SPA-80mm x 1	85.5	1	1210	75.0	25.0	SPA-80mm x 2	85.5	8	1210	-	25.0
SPA-85mm x 1	90.5	1	1210	80.0	25.0	SPA-85mm x 2	90.5	8	1210	-	25.0
SPA-90mm x 1	95.5	1	1210	80.0	25.0	SPA-90mm x 2	95.5	8	1610	-	25.0
SPA-95mm x 1	100.5	1	1210	85.0	25.0	SPA-95mm x 2	100.5	8	1610	-	25.0
SPA 100mm x 1	105.5	1	1610	85.0	25.0	SPA 100mm x 2	105.5	8	1610	-	25.0
SPA 106mm x 1	111.5	1	1610	92.0	25.0	SPA 106mm x 2	111.5	8	1610	-	25.0
SPA 112mm x 1	117.5	1	1610	92.0	25.0	SPA 112mm x 2	117.5	8	1610	-	25.0
SPA 118mm x 1	123.5	1	1610	92.0	25.0	SPA 118mm x 2	123.5	8	1610	-	25.0
SPA 125mm x 1	130.5	1	1610	92.0	25.0	SPA 125mm x 2	130.5	8	1610	-	25.0
SPA 132mm x 1	137.5	1	1610	92.0	25.0	SPA 132mm x 2	137.5	8	2012	-	32.0
SPA 140mm x 1	145.5	1	1610	92.0	25.0	SPA 140mm x 2	145.5	8	2012	-	32.0
SPA 150mm x 1	155.5	1	1610	92.0	25.0	SPA 150mm x 2	155.5	8	2012	-	32.0
SPA 160mm x 1	165.5	1	1610	92.0	25.0	SPA 160mm x 2	165.5	6	2012	108.0	32.0
SPA 170mm x 1	175.5	1	1610	92.0	25.0	SPA 170mm x 2	175.5	6	2012	108.0	32.0
SPA 180mm x 1	185.5	1	1610	92.0	25.0	SPA 180mm x 2	185.5	6	2012	108.0	32.0
SPA 190mm x 1	195.5	1	1610	92.0	25.0	SPA 190mm x 2	195.5	6	2012	108.0	32.0
SPA 200mm x 1	205.5	7	2012	108.0	32.0	SPA 200mm x 2	205.5	7	2517	124.0	45.0
SPA 224mm x 1	229.5	7	2012	112.0	32.0	SPA 224mm x 2	229.5	7	2517	124.0	45.0
SPA 236mm x 1	241.5	7	2012	112.0	32.0	SPA 236mm x 2	241.5	7	2517	124.0	45.0
SPA 250mm x 1	255.5	7	2012	112.0	32.0	SPA 250mm x 2	255.5	7	2517	124.0	45.0
SPA 280mm x 1	285.5	7	2012	112.0	32.0	SPA 280mm x 2	285.5	7	2517	124.0	45.0
SPA 315mm x 1	320.5	4	2012	112.0	32.0	SPA 315mm x 2	320.5	4	2517	124.0	45.0
SPA 355mm x 1	360.5	4	2012	112.0	32.0	SPA 355mm x 2	360.5	4	2517	124.0	45.0
SPA 400mm x 1	405.5	4	2012	112.0	32.0	SPA 400mm x 2	405.5	4	2517	124.0	45.0
SPA 500mm x 1	505.5	4	2517	124.0	45.0	SPA 500mm x 2	505.5	4	2517	124.0	45.0

P.D. = O.D. - 5.5mm

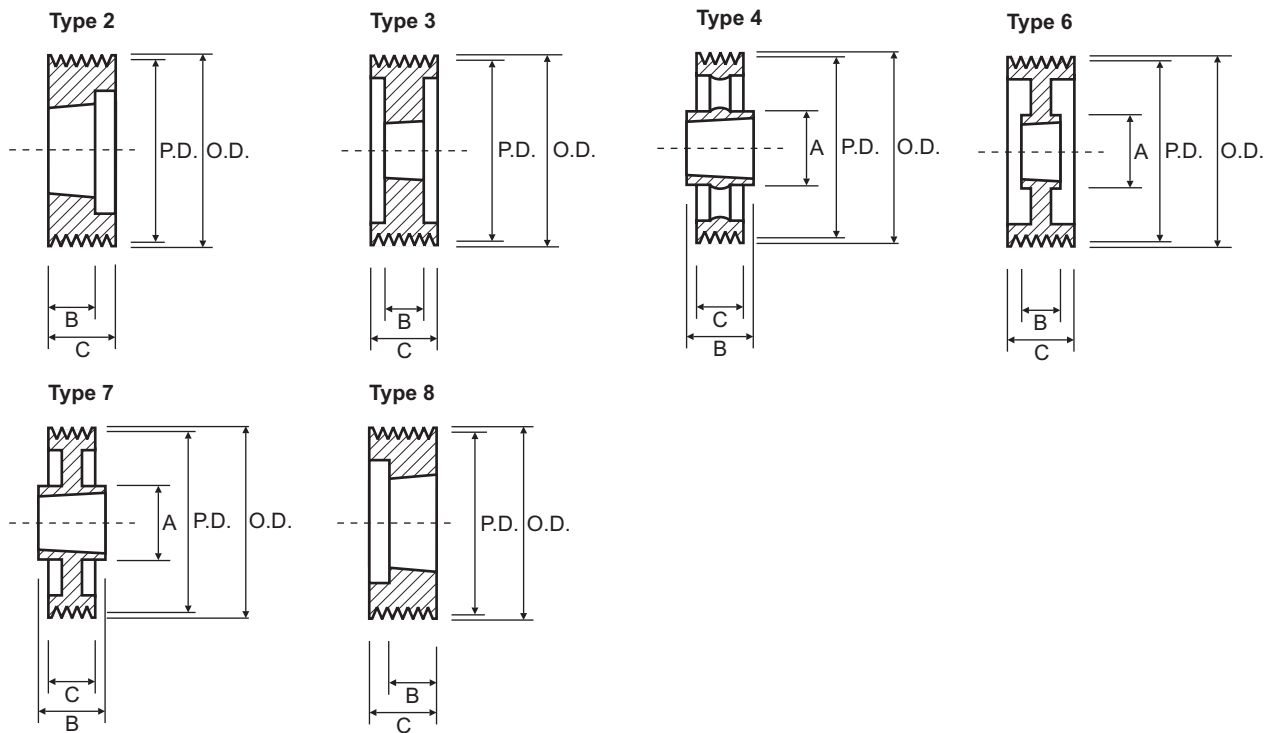
SPA Taper Bore Vee Pulleys 3 & 4 Groove



3 Groove						4 Groove					
Part No.	O.D.	Type	Bush	C = 50.0		Part No.	O.D.	Type	Bush	C = 65.0	
				A	B					A	B
SPA-80mm x 3	85.5	8	1210	-	25.0	SPA-90mm x 4	95.5	3	1615	-	38.0
SPA-85mm x 3	90.5	8	1210	-	25.0	SPA-95mm x 4	100.5	3	1615	-	38.0
SPA-90mm x 3	95.5	8	1610	-	25.0	SPA100mm x 4	105.5	2	1615	-	38.0
SPA-95mm x 3	100.5	8	1610	-	25.0	SPA106mm x 4	111.5	8	2012	-	32.0
SPA100mm x 3	105.5	2	1610	-	25.0	SPA112mm x 4	117.5	8	2012	-	32.0
SPA106mm x 3	111.5	2	1610	-	25.0	SPA118mm x 4	123.5	2	2012	-	32.0
SPA112mm x 3	117.5	8	2012	-	32.0	SPA125mm x 4	130.5	2	2012	-	32.0
SPA118mm x 3	123.5	2	2012	-	32.0	SPA132mm x 4	137.5	2	2517	-	45.0
SPA125mm x 3	130.5	2	2012	-	32.0	SPA140mm x 4	145.5	2	2517	-	45.0
SPA132mm x 3	137.5	2	2012	-	32.0	SPA150mm x 4	155.5	2	2517	-	45.0
SPA140mm x 3	145.5	8	2517	-	45.0	SPA160mm x 4	165.5	2	2517	-	45.0
SPA150mm x 3	155.5	8	2517	-	45.0	SPA170mm x 4	175.5	2	2517	-	45.0
SPA160mm x 3	165.5	8	2517	-	45.0	SPA180mm x 4	185.5	2	2517	-	45.0
SPA170mm x 3	175.5	8	2517	-	45.0	SPA190mm x 4	195.5	2	2517	-	45.0
SPA180mm x 3	185.5	8	2517	-	45.0	SPA200mm x 4	205.5	2	3020	-	51.0
SPA190mm x 3	195.5	8	2517	-	45.0	SPA224mm x 4	229.5	2	3020	-	51.0
SPA200mm x 3	205.5	6	2517	123.0	45.0	SPA236mm x 4	241.5	6	3020	147.0	51.0
SPA224mm x 3	229.5	6	2517	124.0	45.0	SPA250mm x 4	255.5	6	3020	159.0	51.0
SPA236mm x 3	241.5	6	2517	120.0	45.0	SPA280mm x 4	285.5	6	3020	159.0	51.0
SPA250mm x 3	255.5	6	2517	124.0	45.0	SPA315mm x 4	320.5	6	3020	159.0	51.0
SPA280mm x 3	285.5	6	2517	124.0	45.0	SPA355mm x 4	360.5	5	3020	159.0	51.0
SPA315mm x 3	320.5	7	3020	159.0	51.0	SPA400mm x 4	405.5	5	3020	159.0	51.0
SPA355mm x 3	360.5	4	3020	159.0	51.0	SPA500mm x 4	505.5	5	3020	159.0	51.0
SPA400mm x 3	405.5	4	3020	159.0	51.0						
SPA500mm x 3	505.5	4	3020	159.0	51.0						

P.D. = O.D. - 5.5mm

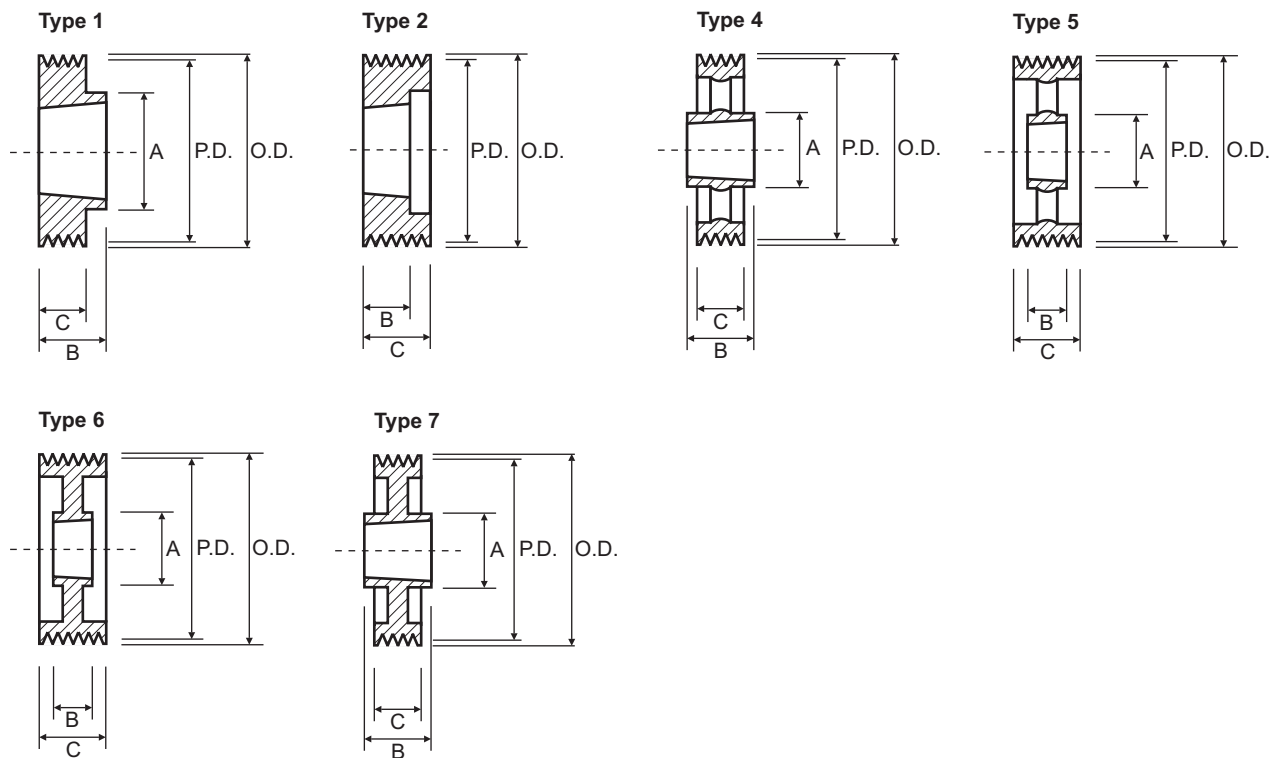
SPA Taper Bore Vee Pulleys 5 Groove



5 Groove					
C = 80.0					
Part No.	O.D.	Type	Bush	A	B
SPA 100mm x 5	105.5	2	1615	-	38.0
SPA 106mm x 5	111.5	8	2012	-	32.0
SPA 112mm x 5	117.5	8	2012	-	32.0
SPA 118mm x 5	123.5	2	2012	-	32.0
SPA 125mm x 5	130.5	3	2012	-	32.0
SPA 132mm x 5	137.5	3	2517	-	45.0
SPA 140mm x 5	145.5	3	2517	-	45.0
SPA 150mm x 5	155.5	3	2517	-	45.0
SPA 160mm x 5	165.5	3	2517	-	45.0
SPA 170mm x 5	175.5	3	2517	-	45.0
SPA 180mm x 5	185.5	3	3020	-	51.0
SPA 190mm x 5	195.5	3	3020	-	51.0
SPA 200mm x 5	205.5	3	3020	-	51.0
SPA 224mm x 5	229.5	8	3020	-	51.0
SPA 236mm x 5	241.5	6	3020	145.0	51.0
SPA 250mm x 5	255.5	6	3020	159.0	51.0
SPA 280mm x 5	285.5	7	3535	178.0	89.0
SPA 315mm x 5	320.5	7	3535	178.0	89.0
SPA 355mm x 5	360.5	4	3535	178.0	89.0
SPA 400mm x 5	405.5	4	3535	178.0	89.0
SPA 500mm x 5	505.5	4	3535	178.0	89.0

P.D. = O.D. - 5.5mm

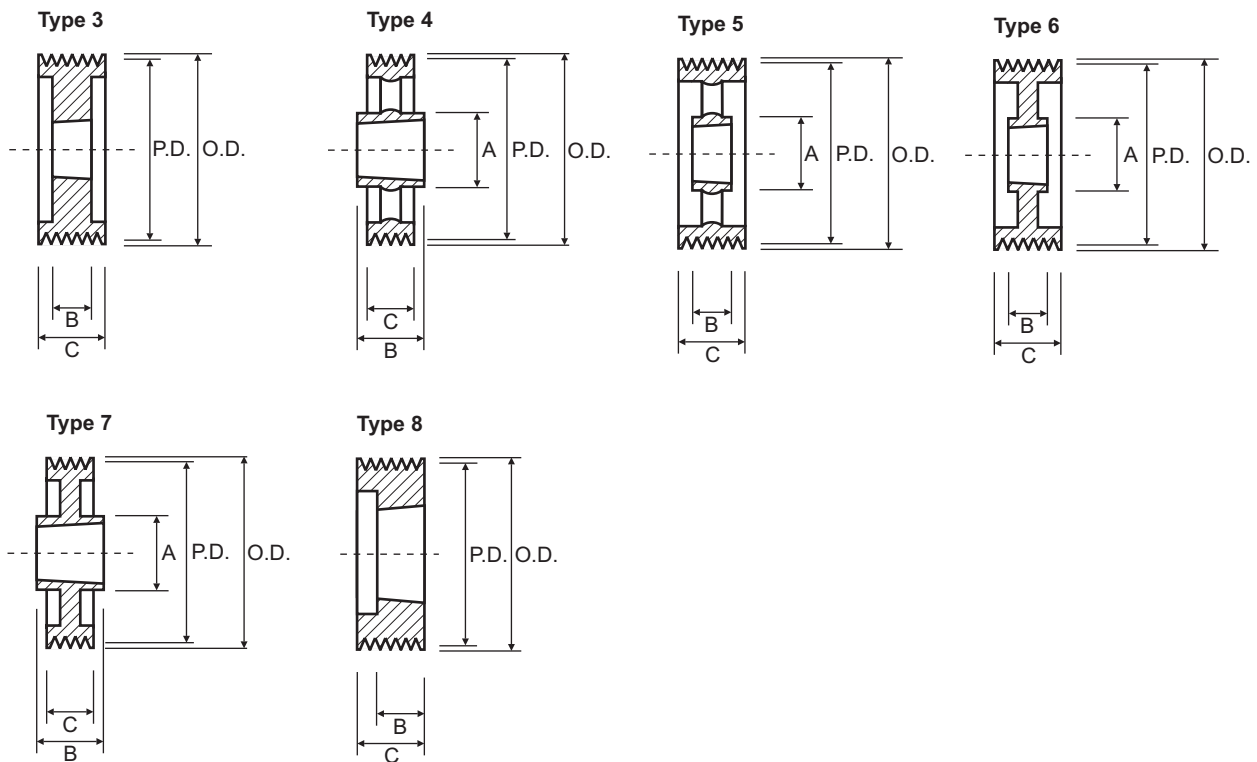
SPB Taper Bore Vee Pulleys 2 & 3 Groove



2 Groove						3 Groove					
Part No.	O.D.	Type	Bush	C = 44.0		Part No.	O.D.	Type	Bush	C = 63.0	
				A	B					A	B
SPB125mm x 2	132.0	2	2012	-	32.0	SPB125mm x 3	132.0	2	2012	-	32.0
SPB132mm x 2	139.0	2	2012	-	32.0	SPB132mm x 3	139.0	2	2012	-	32.0
SPB140mm x 2	147.0	2	2012	-	32.0	SPB140mm x 3	147.0	2	2012	-	32.0
SPB150mm x 2	157.0	2	2012	-	32.0	SPB150mm x 3	157.0	2	2517	-	45.0
SPB160mm x 2	167.0	2	2012	-	32.0	SPB160mm x 3	167.0	2	2517	-	45.0
SPB170mm x 2	177.0	2	2012	-	32.0	SPB170mm x 3	177.0	2	2517	-	45.0
SPB180mm x 2	187.0	1	2517	117.0	45.0	SPB180mm x 3	187.0	2	2517	-	45.0
SPB190mm x 2	197.0	1	2517	117.0	45.0	SPB190mm x 3	197.0	2	2517	-	45.0
SPB200mm x 2	207.0	1	2517	117.0	45.0	SPB200mm x 3	207.0	6	2517	117.0	45.0
SPB212mm x 2	219.0	1	2517	117.0	45.0	SPB212mm x 3	219.0	6	2517	117.0	45.0
SPB224mm x 2	231.0	7	2517	117.0	45.0	SPB224mm x 3	231.0	6	2517	117.0	45.0
SPB236mm x 2	243.0	7	2517	117.0	45.0	SPB236mm x 3	243.0	6	2517	117.0	45.0
SPB250mm x 2	257.0	7	2517	117.0	45.0	SPB250mm x 3	257.0	6	3020	144.0	51.0
SPB280mm x 2	287.0	7	2517	117.0	45.0	SPB280mm x 3	287.0	6	3020	144.0	51.0
SPB300mm x 2	307.0	6	2517	117.0	45.0	SPB300mm x 3	307.0	6	3020	144.0	51.0
SPB315mm x 2	322.0	7	2517	117.0	45.0	SPB315mm x 3	322.0	6	3020	144.0	51.0
SPB355mm x 2	362.0	5	3020	144.0	51.0	SPB355mm x 3	362.0	7	3020	144.0	51.0
SPB400mm x 2	407.0	4	3020	144.0	51.0	SPB400mm x 3	407.0	7	3535	187.0	89.0
SPB450mm x 2	457.0	4	3020	144.0	51.0	SPB450mm x 3	457.0	4	3535	187.0	89.0
SPB500mm x 2	507.0	4	3020	144.0	51.0	SPB500mm x 3	507.0	4	3535	187.0	89.0
SPB560mm x 2	567.0	4	3030	144.0	76.0	SPB560mm x 3	567.0	4	3535	187.0	89.0
SPB630mm x 2	637.0	4	3030	144.0	76.0	SPB630mm x 3	637.0	4	3535	187.0	89.0
						SPB800mm x 3	807.0	4	3535	187.0	89.0
						SPB1000mm x 3	1007.0	4	4040	216.0	102.0
						SPB1250mm x 3	1257.0	4	4040	216.0	102.0

P.D. = O.D. - 7mm

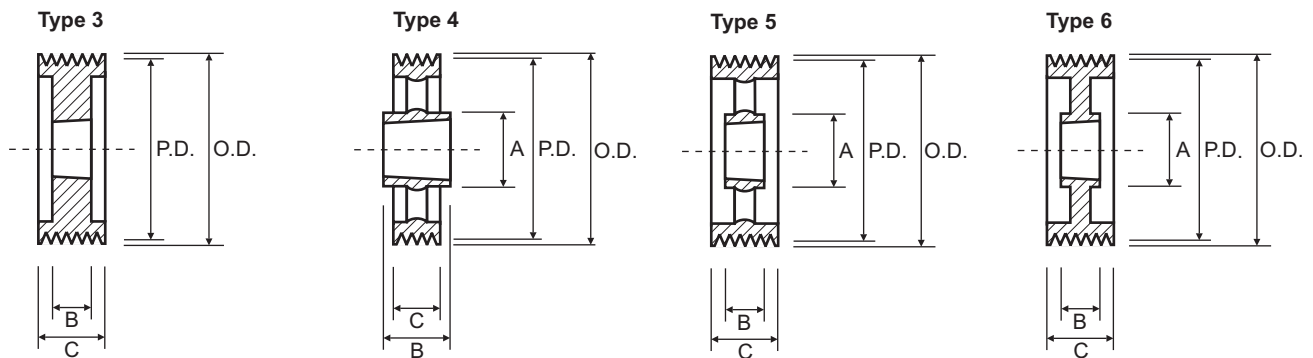
SPB Taper Bore Vee Pulleys 4 & 5 Groove



4 Groove						5 Groove					
Part No.	O.D.	Type	Bush	C = 82.0		Part No.	O.D.	Type	Bush	C = 101.0	
				A	B					A	B
SPB125mm x 4	132.0	3	2012	-	32.0	SPB125mm x 5	132.0	8	2012	-	32.0
SPB132mm x 4	139.0	3	2012	-	32.0	SPB132mm x 5	139.0	8	2517	-	45.0
SPB140mm x 4	147.0	3	2517	-	45.0	SPB140mm x 5	147.0	3	2517	-	45.0
SPB150mm x 4	157.0	3	2517	-	45.0	SPB150mm x 5	157.0	3	2517	-	45.0
SPB160mm x 4	167.0	3	2517	-	45.0	SPB160mm x 5	167.0	3	2517	-	45.0
SPB170mm x 4	177.0	3	2517	-	45.0	SPB170mm x 5	177.0	3	3020	-	51.0
SPB180mm x 4	187.0	3	2517	-	45.0	SPB180mm x 5	187.0	3	3020	-	51.0
SPB190mm x 4	197.0	3	2517	-	45.0	SPB190mm x 5	197.0	3	3020	-	51.0
SPB200mm x 4	207.0	3	3020	-	51.0	SPB200mm x 5	207.0	3	3020	-	51.0
SPB212mm x 4	219.0	3	3020	-	51.0	SPB212mm x 5	219.0	3	3020	-	51.0
SPB224mm x 4	231.0	3	3020	-	51.0	SPB224mm x 5	231.0	3	3020	-	51.0
SPB236mm x 4	243.0	3	3020	-	51.0	SPB236mm x 5	243.0	3	3535	-	89.0
SPB250mm x 4	257.0	6	3020	144.0	51.0	SPB250mm x 5	257.0	3	3535	-	89.0
SPB280mm x 4	287.0	6	3020	144.0	51.0	SPB280mm x 5	287.0	6	3535	187.0	89.0
SPB300mm x 4	307.0	6	3020	144.0	51.0	SPB300mm x 5	307.0	6	3535	187.0	89.0
SPB315mm x 4	322.0	6	3535	187.0	89.0	SPB315mm x 5	322.0	6	3535	187.0	89.0
SPB355mm x 4	362.0	7	3535	187.0	89.0	SPB355mm x 5	362.0	5	3535	187.0	89.0
SPB400mm x 4	407.0	4	3535	187.0	89.0	SPB400mm x 5	407.0	5	3535	187.0	89.0
SPB450mm x 4	457.0	4	3535	187.0	89.0	SPB450mm x 5	457.0	5	3535	187.0	89.0
SPB500mm x 4	507.0	4	3535	187.0	89.0	SPB500mm x 5	507.0	5	3535	187.0	89.0
SPB560mm x 4	567.0	4	3535	187.0	89.0	SPB560mm x 5	567.0	4	4040	216.0	102.0
SPB630mm x 4	637.0	4	3535	187.0	89.0	SPB630mm x 5	637.0	4	4040	216.0	102.0
SPB800mm x 4	807.0	4	4040	216.0	102.0	SPB800mm x 5	807.0	4	4040	216.0	102.0
SPB1000mm x 4	1007.0	4	4040	216.0	102.0	SPB1000mm x 5	1007.0	4	4545	242.0	114.0
SPB1250mm x 4	1257.0	4	4545	242.0	114.0	SPB1250mm x 5	1257.0	4	4545	242.0	114.0

P.D. = O.D. - 7mm

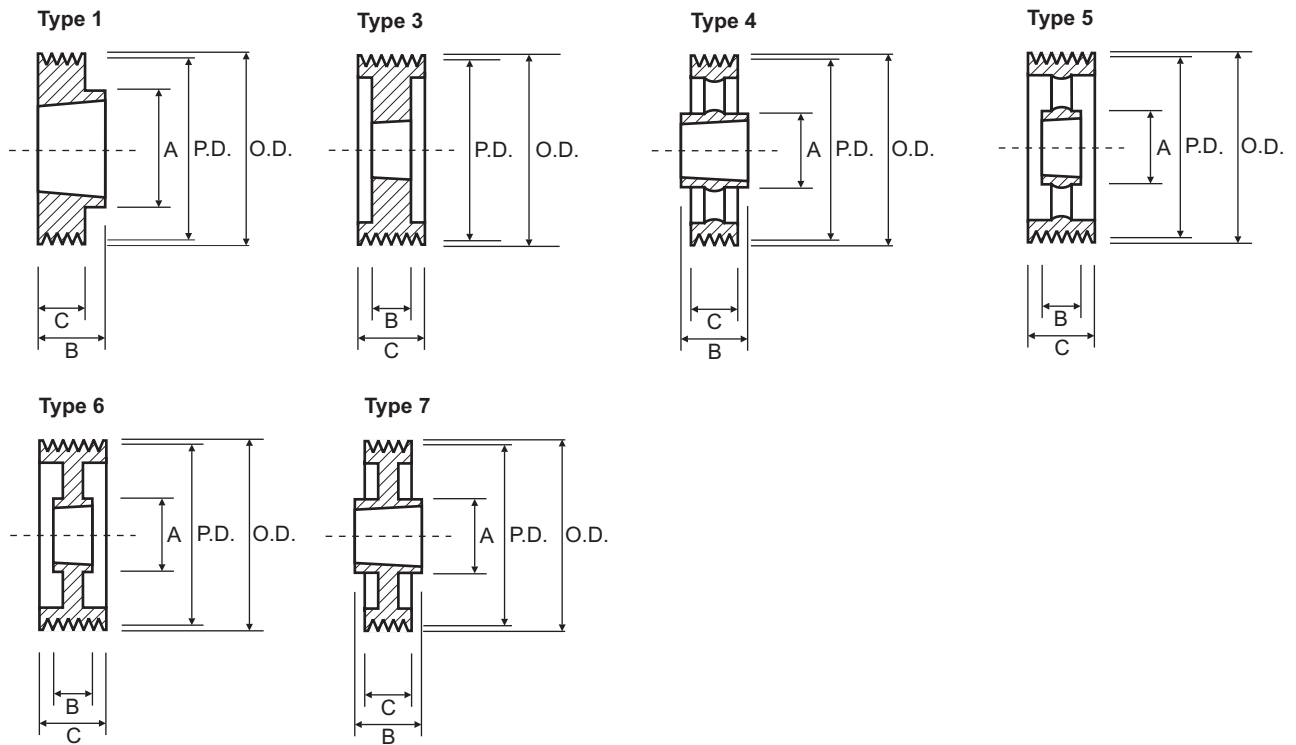
SPB Taper Bore Vee Pulleys 6 & 8 Groove



6 Groove						8 Groove					
Part No.	O.D.	Type	Bush	C = 120.0		Part No.	O.D.	Type	Bush	C = 158.0	
				A	B					A	B
SPB140mm x6	147.0	3	2517	-	45.0	SPB180mm x 8	187.0	3	3030	-	76.0
SPB150mm x6	157.0	3	2517	-	45.0	SPB190mm x 8	197.0	3	3030	-	76.0
SPB160mm x6	167.0	3	3020	-	51.0	SPB200mm x 8	207.0	3	3535	-	89.0
SPB170mm x6	177.0	3	3020	-	51.0	SPB212mm x 8	219.0	3	3535	-	89.0
SPB180mm x6	187.0	3	3020	-	51.0	SPB224mm x 8	231.0	3	3535	-	89.0
SPB190mm x6	197.0	3	3020	-	51.0	SPB236mm x 8	243.0	3	3535	-	89.0
SPB200mm x6	207.0	3	3020	-	51.0	SPB250mm x 8	257.0	3	3535	-	89.0
SPB212mm x6	219.0	3	3535	-	89.0	SPB280mm x 8	287.0	6	3535	187.0	89.0
SPB224mm x6	231.0	3	3535	-	89.0	SPB300mm x 8	307.0	6	3535	187.0	89.0
SPB236mm x6	243.0	3	3535	-	89.0	SPB315mm x 8	322.0	6	3535	187.0	89.0
SPB250mm x6	257.0	3	3535	-	89.0	SPB355mm x 8	362.0	6	3535	187.0	89.0
SPB280mm x6	287.0	6	3535	187.0	89.0	SPB400mm x 8	407.0	5	4040	200.0	102.0
SPB300mm x6	307.0	6	3535	187.0	89.0	SPB450mm x 8	457.0	5	4040	216.0	102.0
SPB315mm x6	322.0	6	3535	187.0	89.0	SPB500mm x 8	507.0	5	4040	216.0	102.0
SPB355mm x6	362.0	5	3535	187.0	89.0	SPB560mm x 8	567.0	5	4545	242.0	114.0
SPB400mm x6	407.0	5	3535	187.0	89.0	SPB630mm x 8	637.0	5	4545	242.0	114.0
SPB450mm x6	457.0	5	4040	216.0	102.0	SPB800mm x 8	807.0	5	4545	242.0	114.0
SPB500mm x6	507.0	5	4040	216.0	102.0	SPB1000mm x 8	1007.0	5	5050	267.0	127.0
SPB560mm x6	567.0	5	4040	216.0	102.0	SPB1250mm x 8	1257.0	5	5050	267.0	127.0
SPB630mm x6	637.0	5	4040	216.0	102.0						
SPB800mm x6	807.0	5	4545	242.0	114.0						
SPB1000mm x6	1007.0	5	4545	242.0	114.0						
SPB1250mm x6	1257.0	4	4545	242.0	114.0						

P.D. = O.D. - 7mm

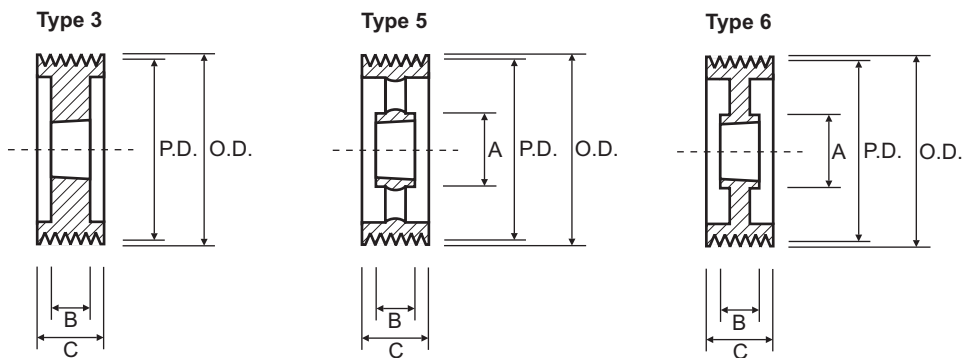
SPC Taper Bore Vee Pulleys 3 & 4 Groove



3 Groove						4 Groove					
Part No.	O.D.	Type	Bush	C = 85.0		Part No.	O.D.	Type	Bush	C = 111.0	
				A	B					A	B
SPC200mm x 3	209.6	3	2517	-	45.0	SPC200mm x 4	209.6	3	3020	-	51.0
SPC212mm x 3	221.6	3	3020	-	51.0	SPC212mm x 4	221.6	3	3020	-	51.0
SPC224mm x 3	233.6	3	3020	-	51.0	SPC224mm x 4	233.6	3	3535	-	89.0
SPC236mm x 3	245.6	3	3020	-	51.0	SPC236mm x 4	245.6	3	3535	-	89.0
SPC250mm x 3	259.6	3	3020	-	51.0	SPC250mm x 4	259.6	3	3535	-	89.0
SPC265mm x 3	274.6	1	3535	179.0	89.0	SPC265mm x 4	274.6	3	3535	-	89.0
SPC280mm x 3	289.6	1	3535	187.0	89.0	SPC280mm x 4	289.6	3	3535	-	89.0
SPC300mm x 3	309.6	7	3535	187.0	89.0	SPC300mm x 4	309.6	6	3535	187.0	89.0
SPC315mm x 3	324.6	7	3535	187.0	89.0	SPC315mm x 4	324.6	6	3535	187.0	89.0
SPC335mm x 3	344.6	7	3535	187.0	89.0	SPC335mm x 4	344.6	6	3535	187.0	89.0
SPC355mm x 3	364.6	7	3535	187.0	89.0	SPC355mm x 4	364.6	6	3535	187.0	89.0
SPC375mm x 3	384.6	7	3535	187.0	89.0	SPC375mm x 4	384.6	6	3535	187.0	89.0
SPC400mm x 3	409.6	4	3535	187.0	89.0	SPC400mm x 4	409.6	5	3535	187.0	89.0
SPC425mm x 3	434.6	4	3535	187.0	89.0	SPC425mm x 4	434.6	5	3535	187.0	89.0
SPC450mm x 3	459.6	4	3535	187.0	89.0	SPC450mm x 4	459.6	5	3535	187.0	89.0
SPC475mm x 3	484.6	4	3535	187.0	89.0	SPC475mm x 4	484.6	5	3535	187.0	89.0
SPC500mm x 3	509.6	4	3535	187.0	89.0	SPC500mm x 4	509.6	5	3535	187.0	89.0
SPC530mm x 3	539.6	4	3535	187.0	89.0	SPC530mm x 4	539.6	5	3535	187.0	89.0
SPC560mm x 3	569.6	4	3535	187.0	89.0	SPC560mm x 4	569.6	5	4040	216.0	102.0
SPC630mm x 3	639.6	4	4040	216.0	102.0	SPC630mm x 4	639.6	4	4545	242.0	114.0
SPC800mm x 3	809.6	4	4545	242.0	114.0	SPC800mm x 4	809.6	4	5050	267.0	127.0
SPC1000mm x 3	1009.6	4	5050	267.0	127.0	SPC1000mm x 4	1009.6	4	5050	267.0	127.0
SPC1250mm x 3	1259.6	4	5050	267.0	127.0	SPC1250mm x 4	1259.6	4	5050	267.0	127.0

P.D. = O.D. - 9.6mm

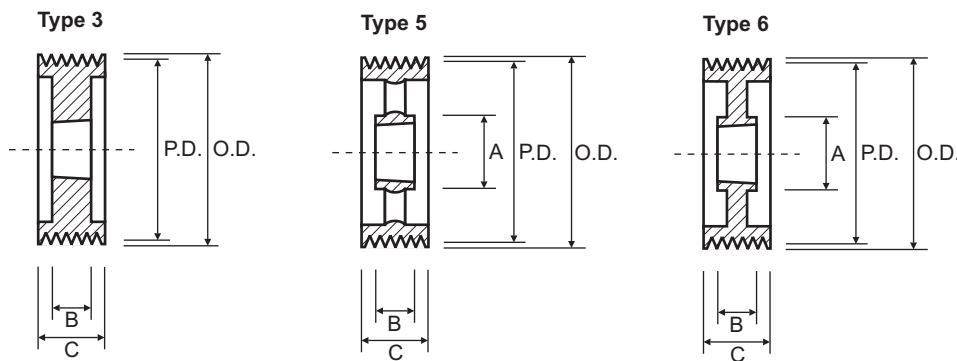
SPC Taper Bore Vee Pulleys 5 & 6 Groove



5 Groove						6 Groove					
Part No.	O.D.	Type	Bush	C = 136.0		Part No.	O.D.	Type	Bush	C = 162.0	
				A	B					A	B
SPC200mm x 5	209.6	3	3535	-	89.0	SPC200mm x 6	209.6	3	3535	-	89.0
SPC212mm x 5	221.6	3	3535	-	89.0	SPC212mm x 6	221.6	3	3535	-	89.0
SPC224mm x 5	233.6	3	3535	-	89.0	SPC224mm x 6	233.6	3	3535	-	89.0
SPC236mm x 5	245.6	3	3535	-	89.0	SPC236mm x 6	245.6	3	3535	-	89.0
SPC250mm x 5	259.6	3	3535	-	89.0	SPC250mm x 6	259.6	3	3535	-	89.0
SPC265mm x 5	274.6	3	3535	-	89.0	SPC265mm x 6	274.6	3	3535	-	89.0
SPC280mm x 5	289.6	3	3535	-	89.0	SPC280mm x 6	289.6	3	3535	-	89.0
SPC300mm x 5	309.6	6	3535	187.0	89.0	SPC300mm x 6	309.6	6	3535	187.0	89.0
SPC315mm x 5	324.6	6	3535	187.0	89.0	SPC315mm x 6	324.6	6	3535	187.0	89.0
SPC335mm x 5	344.6	6	3535	187.0	89.0	SPC335mm x 6	344.6	6	3535	187.0	89.0
SPC355mm x 5	364.6	6	3535	187.0	89.0	SPC355mm x 6	364.6	6	3535	187.0	89.0
SPC375mm x 5	384.6	6	3535	187.0	89.0	SPC375mm x 6	384.6	6	4040	216.0	102.0
SPC400mm x 5	409.6	5	3535	187.0	89.0	SPC400mm x 6	409.6	6	4040	216.0	102.0
SPC425mm x 5	434.6	5	4040	216.0	102.0	SPC425mm x 6	434.6	6	4545	242.0	114.0
SPC450mm x 5	459.6	5	4040	216.0	102.0	SPC450mm x 6	459.6	6	4545	242.0	114.0
SPC475mm x 5	484.6	5	4040	216.0	102.0	SPC475mm x 6	484.6	6	4545	242.0	114.0
SPC500mm x 5	509.6	5	4040	216.0	102.0	SPC500mm x 6	509.6	5	4545	242.0	114.0
SPC530mm x 5	539.6	5	4040	216.0	102.0	SPC530mm x 6	539.6	5	4545	242.0	114.0
SPC560mm x 5	569.6	5	4545	242.0	114.0	SPC560mm x 6	569.6	5	5050	267.0	127.0
SPC630mm x 5	639.6	5	5050	267.0	127.0	SPC630mm x 6	639.6	5	5050	267.0	127.0
SPC800mm x 5	809.6	5	5050	267.0	127.0	SPC800mm x 6	809.6	5	5050	267.0	127.0
SPC1000mm x 5	1009.6	5	5050	267.0	127.0	SPC1000mm x 6	1009.6	5	5050	267.0	127.0
SPC1250mm x 5	1259.6	5	5050	267.0	127.0	SPC1250mm x 6	1259.6	5	5050	267.0	127.0

P.D. = O.D. - 9.6mm

SPC Taper Bore Vee Pulleys 8 Grooves



8 Groove					
C = 213.0					
Part No.	O.D.	Type	Bush	A	B
SPC212mm x 8	221.6	3	3535	-	89.0
SPC224mm x 8	233.6	3	3535	-	89.0
SPC236mm x 8	245.6	3	3535	-	89.0
SPC250mm x 8	259.6	3	3535	-	89.0
SPC265mm x 8	274.6	3	3535	-	89.0
SPC280mm x 8	289.6	3	3535	-	89.0
SPC300mm x 8	309.6	6	4040	216.0	102.0
SPC315mm x 8	324.6	6	4040	216.0	102.0
SPC335mm x 8	344.6	6	4040	216.0	102.0
SPC355mm x 8	364.6	6	4040	216.0	102.0
SPC375mm x 8	384.6	6	4545	242.0	114.0
SPC400mm x 8	409.6	6	4545	242.0	114.0
SPC425mm x 8	434.6	6	5050	267.0	127.0
SPC450mm x 8	459.6	6	5050	267.0	127.0
SPC475mm x 8	484.6	6	5050	267.0	127.0
SPC500mm x 8	509.6	6	5050	267.0	127.0
SPC530mm x 8	539.6	6	5050	267.0	127.0
SPC560mm x 8	569.6	5	5050	267.0	127.0
SPC630mm x 8	639.6	5	5050	267.0	127.0
SPC800mm x 8	809.6	5	5050	267.0	127.0
SPC1000mm x 8	1009.6	5	5050	267.0	127.0
SPC1250mm x 8	1259.6	5	5050	267.0	127.0

P.D. = O.D. - 9.6mm